

L32

L32.5.1181 PN10/16 DN40-200 Butterfly valve wafer LUG



ROB-GAZ



Reinforced lug for DN200 :



Lloyd's
Register
PED/2014/68/EU



Certificate 3.1

Size : DN 40 to 200 mm
Ends : Between PN10/16 flanges (PN10 for DN200)
Min Temperature : - 20°C
Max Temperature : + 60°C
Max Pressure : 5 Bars
Specifications : Long neck for isolation
Lug type
Full crossing stem
ISO 5211 mounting pad

Materials : Ductile iron EN GJS 500-7 body, NBR Gas seat

*the installation defects and wear defects are not covered by the guarantee



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SPECIFICATIONS :

- Long neck for isolation
- ISO 5211 mounting pad
- Lug type (Reinforced lug for DN200)
- Between PN10/16 flanges (PN10 for DN200)
- **Certificate NF ROBGAZ**
- Full crossing stem
- Removable NBR gas seat
- Stainless steel disc up to DN100 included and ductile iron epoxy coated disc +/- 40 µ from DN125 to 200
- 9 positions lever with locking device
- Rilsan coated body color RAL 5024 , 250-300 microns thickness

USE :

- Fluids : Gas
- Min and max Temperature Ts : - 20°C to + 60°C
- Max Pressure Ps : 5 bars (MOP 5 class)

RANGE :

- With lever from DN 40 to DN 200

ENDS :

- Between PN10/16 flanges up to DN150 and PN10 for DN200

TORQUE VALUES (in Nm with safety coefficient of 30 % included) at 10 Bars :

DN	40	50	65	80	100	125	150	200
Torque (Nm)	8	10	14	18	31	59	93	206

FLOW COEFFICIENT Kv (m³ / h) :

DN	Opening Angle								
	10°	20°	30°	40°	50°	60°	70°	80°	90°
32-40	3	5	10	16	22	31	36	36	36
50	3	7	15	33	44	48	54	54	54
65	6	10	21	40	57	86	102	102	102
80	7	16	37	56	84	182	246	246	246
100	9	22	51	88	134	187	255	336	336
125	21	33	91	153	232	331	468	560	560
150	45	69	149	281	302	597	822	1015	1072
200	55	131	254	420	631	904	1388	1758	1758

HEAD LOSS CALCULATIONS :

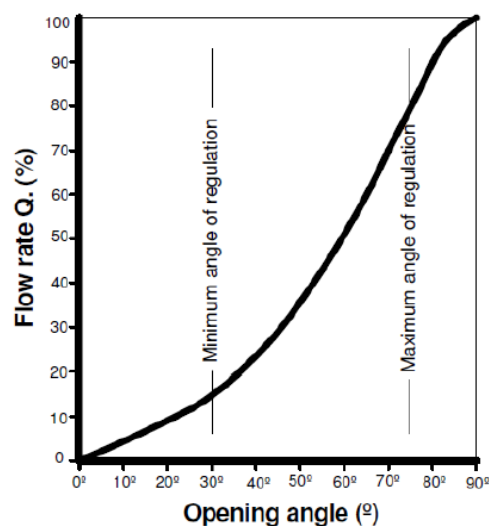
$$\Delta p = (Q / K_v)^2 \times SG$$

Q : flow in m³/h

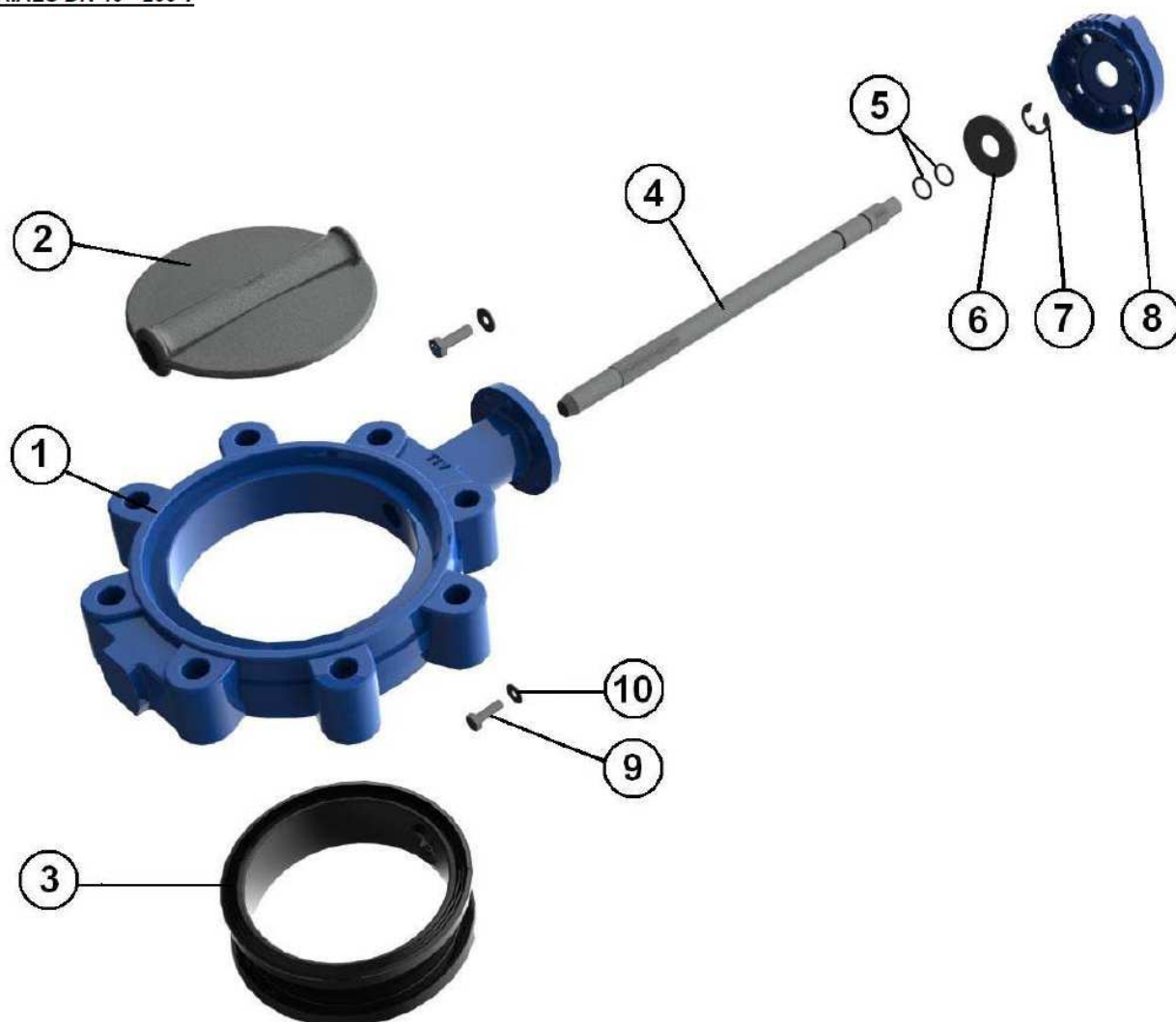
Δp : Head loss in bar

SG : Specific gravity (= 1 for water)

Kv : Volume of water in m³/h, that will flow through a given restriction or valve opening with a pressure drop of 1 bar at 20°C)



MATERIALS DN 40 - 200 :

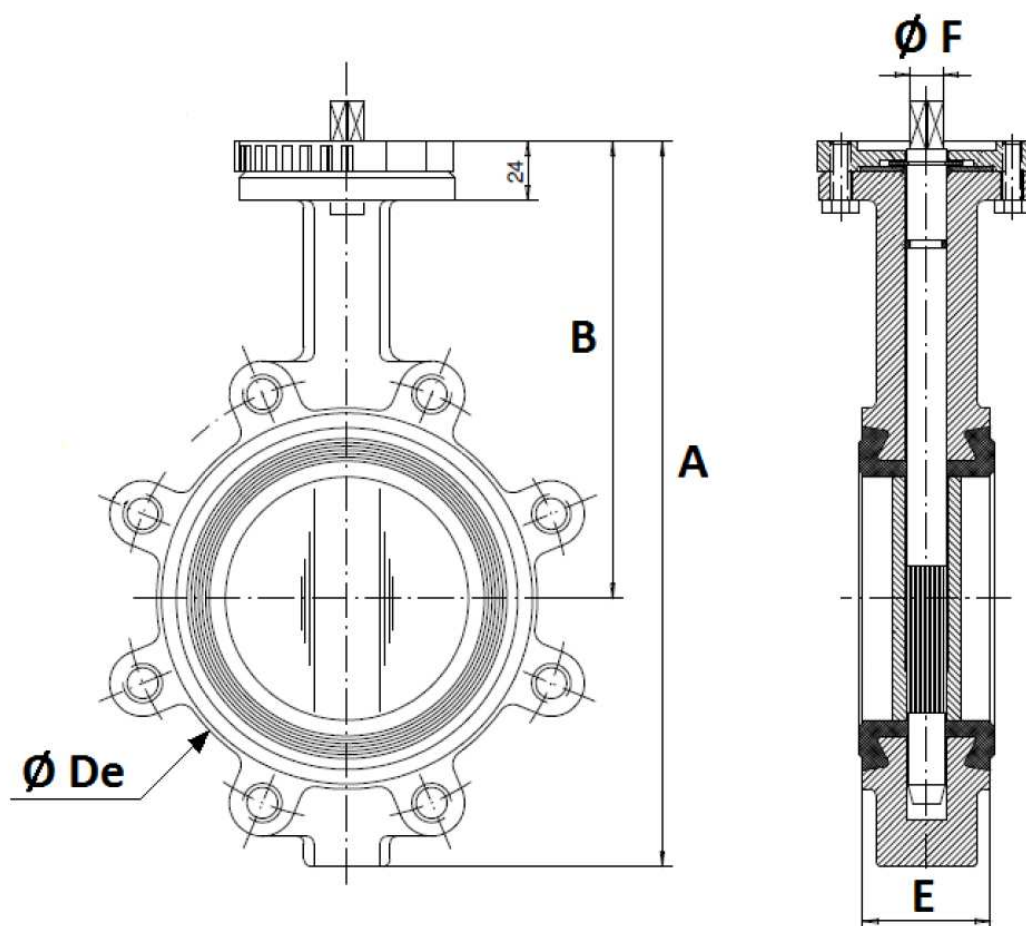


Item	Designation	Materials
1	Body	Ductile iron EN GJS-500-7 rilsan coated color RAL 5024 , 250-300 μ thickness
2	Disc DN40-100	ASTM A351 CF8M
2	Disc DN125-200	Ductile iron EN GJS 500-7 epoxy coated
3	Seat	NBR for Gas
4	Stem	AISI 420
5	O ring	NBR
6	Ring	Steel
7	Circlips	Steel
8	Plate	Aluminium
9	Plate screw	5.6
10	Washer	Steel
	Lever	Aluminium ADC10 with epoxy painting 50μ thickness

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SIZE DN32-150 (in mm) :

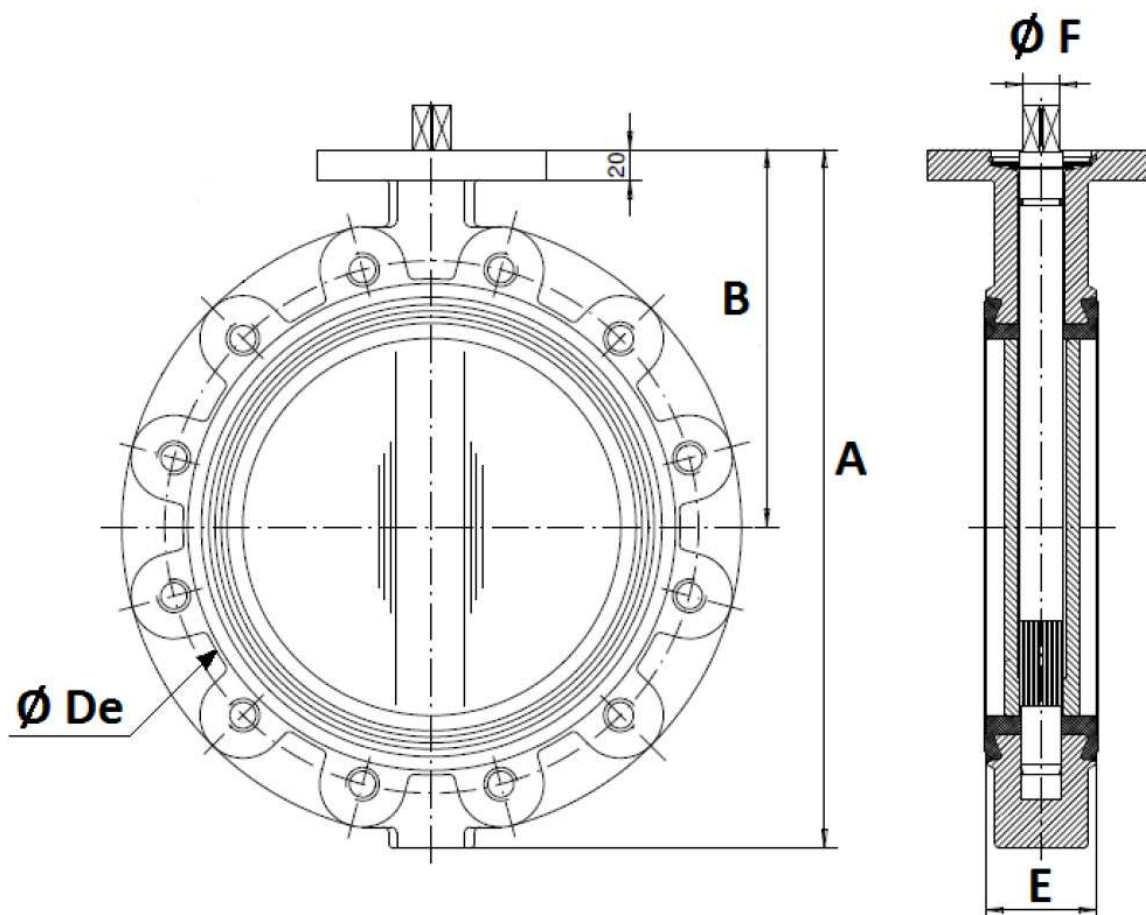


DN	32/40	50	65	80	100	125	150
A	205	226	246	259	295	325	352
B	140	156	161	169	187	206	215
Ø De	83	102	115	136	157	192	220
E	33	43	46	46	52	56	56
Ø F	9.5	9.5	12	14	14	17	17
Ø G	100/110	125	145	160	180	210	240
Ø T	4xM16	4xM16	4xM16	8xM16	8xM16	8xM16	8xM20
Weight (Kg)	2.7	4.1	4.7	6.1	7.9	10.9	11.85

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SIZE DN200 (in mm) :

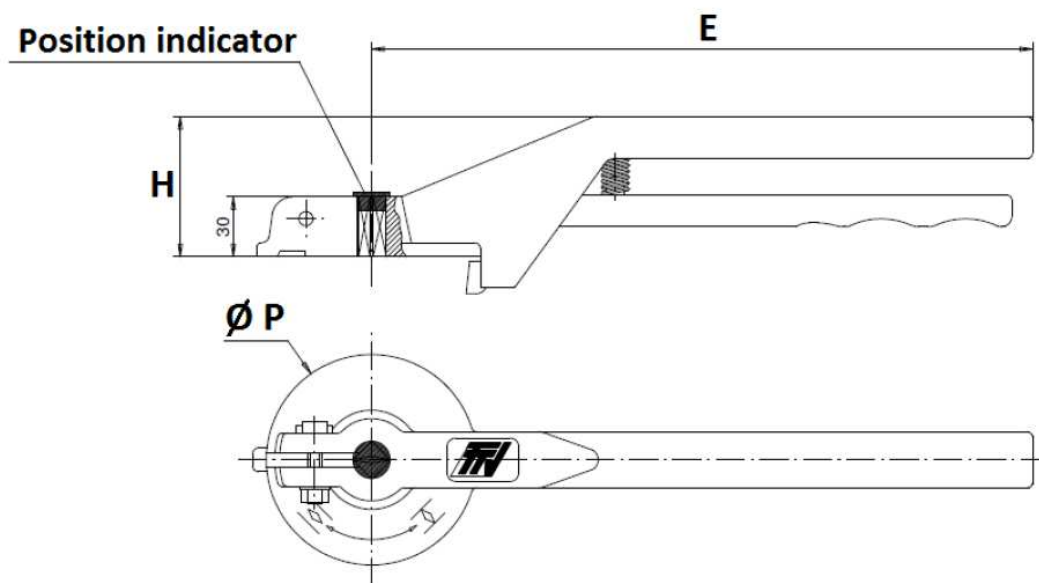


DN	200
A	422
B	255
Ø De	275
E	60
Ø F	21
Ø G	295
Ø T	8xM20
Weight (Kg)	18.5

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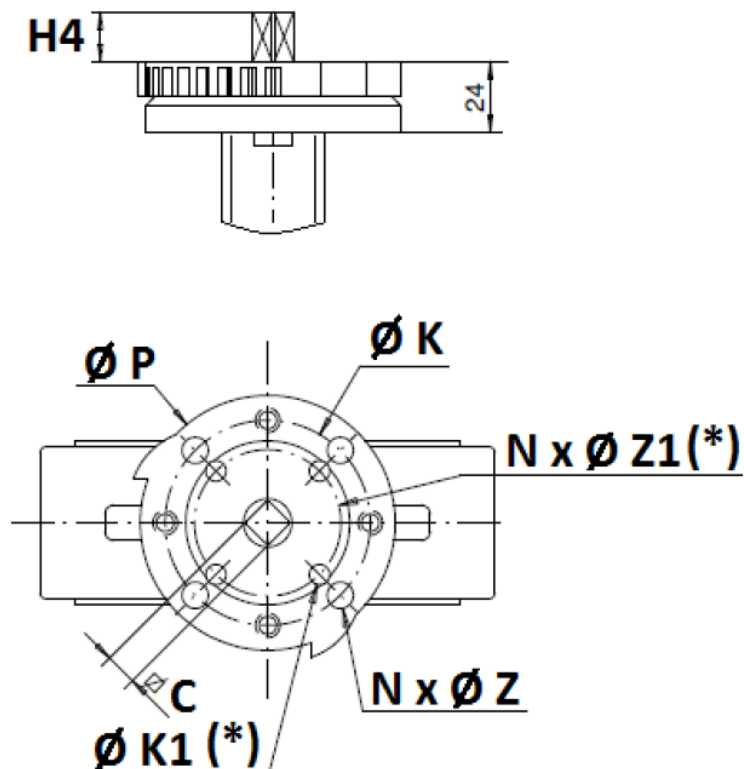
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LEVERS SIZE (in mm) :



DN	32-100	125-200
E	205	330
H	57	70
Ø P	88	105

ISO MOUNTING PAD AND STEM SIZE (in mm) :



(*) : Only from DN32 to DN100

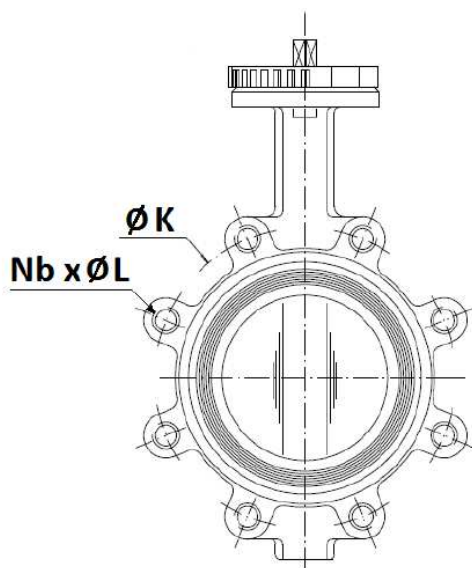
DN	32/40	50	65	80	100	125	150	200
H4	14	14	16	16	20	20	20	24
C	8	8	9	11	11	14	14	17
Ø K	70	70	70	70	70	70	70	70
ISO	F07	F07	F07	F07	F07	F07	F07	F07
N x Ø Z	4 x 9	4 x 9	4 x 9	4 x 9	4 x 9	4 x 9	4 x 9	4 x 9
Ø K1	50	50	50	50	50	-	-	-
ISO 1	F05	F05	F05	F05	F05	-	-	-
N x Ø Z1	4 x 7	4 x 7	4 x 7	4 x 7	4 x 7	-	-	-

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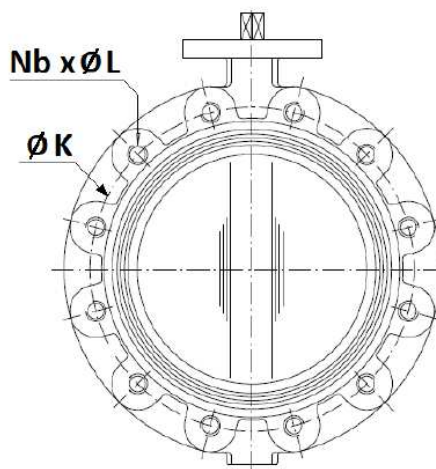
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BETWEEN FLANGES SIZE :

DN 32-150

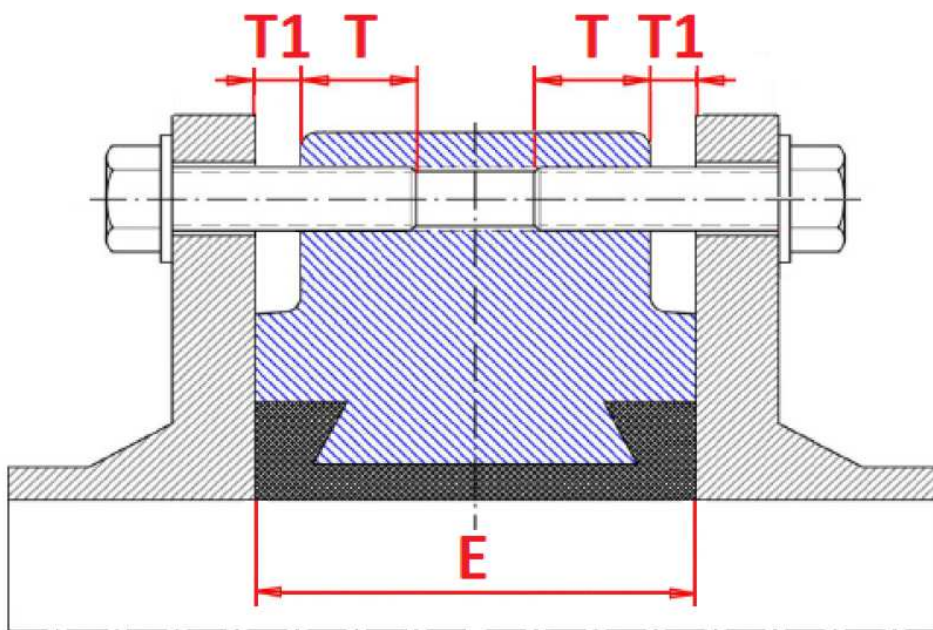


DN200



	DN (mm)	32	40	50	65	80	100	125	150	200
	NPS (")	1"1/4	1"1/2	2"	2"1/2	3"	4"	5"	6"	8"
PN10	Ø K	100	110	125	145	160	180	210	240	295
	Nb x Ø L	4 x M16				8 x M16			8 x M20	
PN16	Ø K	100	110	125	145	160	180	210	240	295
	Nb x Ø L	4 x M16				8 x M16			8xM20	12xM20

DEPTH THREADED HOLES:

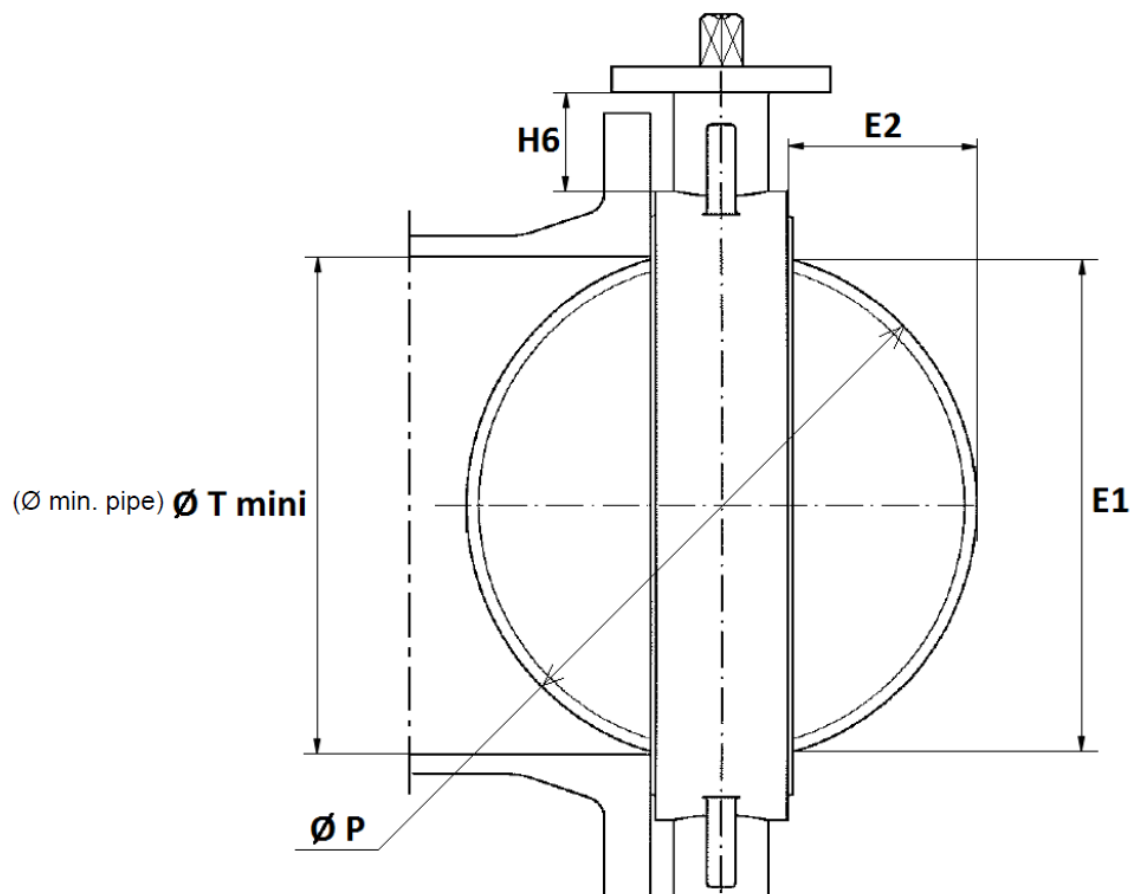


DN	PN10	PN16	PN10 - PN16	
	T	T	T1	E
32	13.5	13.5	2.5	33
40	13.5	13.5	2.5	33
50	14.5	14.5	2.5	43
65	13.5	13.5	3.5	46
80	16	16	4	46
100	17.5	17.5	2.5	52
125	20	20	3	56
150	20	20	3	56
200	23	23	3	60

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NECK AND DISC SIZE (in mm) :



DN	32/40	50	65	80	100	125	150	200
E1	23	24.5	46	65	85	109	136	188
E2	3.5	3.5	9.5	17	24	33.5	45.5	69
H6	76	82	80	80	88	93	89	99
Ø T mini	26	27.5	49	68	88	112	139	191
Ø P	40	50	65	80	100	123	147	198

STANDARDS :

- Fabrication according to ISO 9001:2008
- DIRECTIVE 2014/68/EU : CE N° 0038
Risk Category III module H
- Certificate 3.1 on request
- Pressure tests according to ISO 5208, rate A
- Between PN10/16 flanges according to EN 1092-1
- ISO 5211 mounting pad
- Length according to ISO 5752 short series 20, EN 558 series 20 (NF 29305), BS 5155 Wafer short/medium, DIN 3202 part 3, series K1
- ATEX Group II Category 2 G/2D Zone 1 & 21 Zone 2 & 22 (optional marking)
- Certificate NF ROBGAS N° ROB 064-R5 according to NF EN 13774 & NF EN 549

INSTALLATION INSTRUCTIONS

GENERAL GUIDELINES :

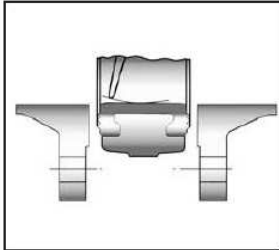
- Ensure that the valves to be used are appropriate for the conditions of the installation (type of fluid, pressure and temperature).
- Be sure to have enough valves to be able to isolate the sections of piping as well as the appropriate equipment for maintenance and repair.
- Ensure that the valves to be installed are of correct strength to be able to support the capacity of their usage.
- Installation of all circuits should ensure that their function can be automatically tested on a regular basis (at least two times a year).

INSTALLATION INSTRUCTIONS :

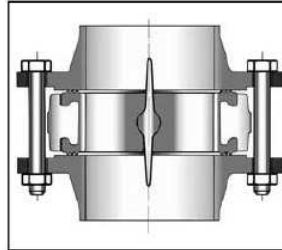
- Before installing the valves, clean and remove any objects from the pipes (in particular bits of sealing and metal) which could obstruct and block the valves.
- Ensure that both connecting pipes either side of the valve (upstream and downstream) are aligned (if they're not, the valves may not work correctly).
- Make sure that the two sections of the pipe (upstream and downstream) match, the valve unit will not absorb any gaps. Any distortions in the pipes may affect the tightness of the connection, the working of the valve and can even cause a rupture. To be sure, place the kit in position to ensure the assembling will work.

INSTALLATION INSTRUCTIONS (SUITE):

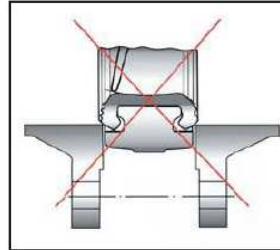
- If sections of piping do not have their final support in place, they should be temporarily fixed. This is to avoid unnecessary strain on the valve.
- The valve must be inserted between flanges with disc half opened but the disc must not overpass the valve thickness. Position the bolts to keep centered the valve. Then open fully the valve and tighten the bolts. See graph under.



Half open valve introduction



Complete opened disc valves
when screw tightening



- Tighten the bolts in cross.
- The disc must move easily inside the pipe.
- Valves must be opened during cleaning operation.
- Tests must be done with a cleaned pipe.
- Tests must be done with opened valve. Test pressure must not be higher than the valve specification according to ISO 5208.
- Then open slowly the valve.
- **Do not mount butterfly valves with stainless steel pressed collars and turning flanges without strias.**
- **And not on flat face flanges without strias (example : painted cast iron fittings)**

MAINTENANCE :

- We recommend to operate fully the valve 1 to 2 times per year.
- During maintenance operation, ensure that the pipe isn't under pressure, that there's no fluid in the pipe and that the valve is isolated. If there's a fluid in the pipe , evacuate it. Ensure that there are no risks due to the temperature or the fluid (like acids). If the fluid is corrosive , inert the installation before maintenance operation.